

WORK DETAILS

Name of work : Repair & Reconditioning R.H. Side Idler Assly of JCB JS 140 No 2439384

Sr. No.	Part Details		Qty		Rate	Amount
	Part Number	Description				
	Repair & Reconditioning R.H. Side Idler Assly of JCB JS 140 No 2439384 by removing the assly from machine, dismantling ,checking and removing unservicable parts & replacing by new spares . Also removing bushing of bucket link assly & replacing by new spares as per OEM Specification					
A	Providing & fitting following spares as per OEM Specification					
1	JNA0230	BUSH	2	No.		
2	JNA0227	KIT SEAL	2	No.		
3	JNA0231	HUB	2	No.		
4	JNA0232	O RING	2	No.		
5	JNA0235	RING SNAP	2	No.		
6	JNA0229	Shaft Idler	1	No.		
7	624/80025	HOSE ASSLY Center Joint to R.H.Side traveling device	1	No.		
B	LABOUR CHARGES					
1	Dismantling Track chain by removing Master Pin / Master Link bolts		1	Job		
2	Removing and refitting of idler assly		1	Job		
3	Rebuilding of Idler shaft by welding , maching to std size and case hardening		1	Job		
4	Repairs to inner bore of idler by welding & turning to std size bore tapping		1	Job		
5	Reassembling of track chain & fitting of master pin by hydraulic press.		1	Job		
6	Removing & refitting hidden high pressure hose assy		1	Job		
GST 18%						
Total Rs						



Deputy Engineer
Mechanical Subdivision, Latur