

Enquiry

Name of work : **Repair & Reconditioning R.H. Side Idler Assly of JCB JS 140 No 2439386**

Sr. No.	Part Details		Qty.	
	Part Number	Description		
	Repair & Reconditioning R.H. Side Idler Assly of JCB JS 140 No 2439386 by removing the idler assly from machine, checking and removing unservicable parts and removing traveling device hyd. hoses & replacing by new spares as per OEM Specification			
A	Providing & fitting following spares as per OEM Specification			
a	JNA0230	BUSH	2	No
b	JNA0227	KIT SEAL	2	No
c	JNA0231	HUB	2	No
d	JNA0232	O RING	2	No
e	JNA0235	RING SNAP	2	No
f	JNA0229	Shaft Idler	1	Nos.
g	624/80025	HOSE ASSLY Center Joint to R.H.Side traveling device	1	No
B	Cost of Labour Charges			
1	Dismantling Track chain by removing Master Pin / Master Link bolts.(UC/01)		1	Job
2	Removing and refitting of idler assly (UC/08)		1	Job
3	Rebuilding of Idler shaft by welding , machining to std size and case hardening (UC /11)		1	Job
4	Repairs to inner bore of idler by welding & turning to std size bore tapping (UC/09)		1	Job
5	Reassembling of track chain & fitting of master pin by hydraulic press.(UC/15)		1	Job
6	Removing & refitting hidden high pressure hose assy.(H/06)		1	Job



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