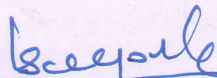


Name of Work : Repairs to Idler Wheel Assly RH side of L&T CK 72 Ex. Sr
No 997.

Sr.No	Description of Job	Qty.
	Repairs to Idler Wheel Assly RH side of L&T CK 72 Ex. Sr no 997.	
A	Cost of Spare	
1	20242385S - Hub Bushing	1 No.
2	20242384R - End collar	2 No.
3	20237417S - Plug	1 No.
4	20346085K - Seal Ring	4 No.
5	20333841 - B-Bolt	12 No.
6	20127849 - W-Shaft	1 No.
7	20128414 - D-Bush	2 No.
B	Cost of Labour	
1	Dismantlingthe track chain by removing master pin/master link bolts	1 Job
2	Removing worn out gun metal bushing of idler assly and fitting new one	2 Job
3	Reconditioning to idler outer circumference by welding by special electrodes and turning to STD size	1 Job
4	Removing and refitting of Idler assly	1 Job
5	Reassembling of Track chain and fitting of master pin by hyd process	1 Job


Deputy Engineer

Mechanical Sub division No. 3
Osmanabad