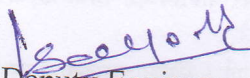


Name of Work : Repairs to Idler Wheel assly RH side of Tata Hitachi
120 H No. 52475

| Sr.No | Description of Job | Qty. |
|-------|--|-------|
| | Repairs to Idler Wheel assly RH side of Tata Hitachi 120 H No. 52475 | |
| A | Cost of Spare | |
| 1 | 1020173 - Bearing | 1 No. |
| 2 | 3035618 - Axle | 1 No. |
| 3 | 4153468 - Seal Group | 2 No. |
| B | Cost of Labour | |
| 1 | Dismantaling the track chain by removing master pin/master link bolts | 1 Job |
| 2 | Removing worn out Gun meta bushing assly of idler assly and fitting new one | 1 Job |
| 3 | Reconditioning to idler outer circumference by welding by special electrodes and turning to STD size | 1 Job |
| 4 | Repair to inner bore of idler by welding and turning to STD size bore tapping etc | 1 Job |
| 5 | Removing and refitting of idler assly | 1 Job |
| 6 | Reassembling of track chain and fitting of master pin by hyd process | 1 Job |


Deputy Engineer

Mechanical Sub division No. 3
Osmanabad